

## REMANUFACTURED Steering Gears & Pumps





#### ALL-MAKES HEAVY-DUTY REMANUFACTURED STEERING GEARS AND PUMPS

Alliance Truck Parts has more than 50 product lines that serve the commercial transportation industry with reliable new and remanufactured parts and accessories for all makes and all models<sup>1</sup> to keep trucks and buses on the road. All Alliance Truck Parts meet or exceed OES specifications for quality, fit and finish and are backed by a nationwide warranty<sup>2</sup>, which means you don't have to trade quality for price.

#### PARTS NUMBERING SYSTEM

The Alliance steering parts numbering system is set up systematically. All part numbers in this program contain a prefix indicating model series. The remaining digits make up the model number.

Example 1: M Series (Sheppard) - M80SAW1

#### M80 SAW1

Model Model Series Number

Example 2: HFB Series (Ross/TRW) - HFB52017

#### HFB52 017



#### HOW TO ORDER

- Information required to order:
  - Determine model number from stamping (example: M80SAW1)
  - Call your Alliance/Mascot Truck Parts dealer to order

#### WARRANTY

Alliance Truck Parts are backed by a 1-year/unlimited-mile standard warranty. Additional warranty coverage may apply where specified. Please see page 28 for more details.

Illustrations and photographs used in this catalog may vary slightly from the actual product. Prototype samples are sometimes used for photography. The production parts may vary slightly.

Availability of products shown in this catalog is subject to change without notice.

<sup>1</sup>For nearly all heavy-duty truck makes and models. | <sup>2</sup>See warranty for complete details and limitations.

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CORE POLICY	
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FREIGHT & RETURN POLICIES
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#### FEATURES AND BENEFITS

- Multiple stocking locations throughout the United States and Canada for quick delivery. Most orders are shipped within 24 hours to minimize downtime
- Available for nearly all truck makes and all truck models
- ISO9001 compliant remanufacturing process to ensure OES quality and reliable driveline performance
- Prepaid freight LTL
- Will-call availability



## ² ROSS/TRW





SERIES	POPULAR MODELS
TAS40	TAS40002
TAS40	TAS40002 TAS40005
TA\$40	TA\$40005
TAS40	TAS40008
TAS40 TAS40	TAS40008 TAS40018
TAS40	TAS40021
TAS40	TAS40037
TAS40	TAS40040
TAS40	TAS40042
TAS40	TAS40044
TAS40	TAS40046
TAS55	TAS55001
TAS55	TAS55003
TAS55	TAS55008
TAS55	TAS55010
TAS55	TAS55016
TAS65	TAS65001
TAS65	TAS65003
TAS65	TAS65004
TAS65	TAS65005
TAS65	TAS65006
TAS65	TAS65007
TAS65	TAS65008
TAS65	TAS65009
TAS65	TAS65010
TAS65	TAS65012
TAS65	TAS65013
TAS65	TAS65014
TAS65	TAS65020
TAS65	TAS65023

## **ROSS/TRW**



SERIES	POPULAR MODELS
TAS65	TAS65024
TAS65	TAS65026
TAS65	TAS65028
TAS65	TAS65035
TAS65	TAS65042
TAS65	TAS65047
TAS65	TAS65048
TAS65	TAS65051
TAS65	TAS65052
TAS65	TAS65057
TAS65	TAS65059
TAS65	TAS65071
TAS65	TAS65073
TAS65	TAS65079
TAS65	TAS65087
TAS65	TAS65090
TAS65	TAS65092
TAS65	TAS65094
TAS65	TAS65095
TAS65	TAS65098
TAS65	TAS65099
TAS65	TAS65101
TAS65	TAS65102
TAS65	TAS65104
TAS65	TAS65105
TAS65	TAS65115
TAS65	TAS65119
TAS65	TAS65122
TAS65	TAS65127
TAS65	TAS65129
TAS65	TAS65130
TAS65	TAS65132
TAS65	TAS65142
TAS65	TAS65150
TAS65	TAS65155
TAS65	TAS65157
TAS65	TAS65166
TAS65	TAS65178
TAS65	TAS65179
TAS65	TAS65180
TAS65	TAS65204
TAS65	TAS65214



SERIES	POPULAR MODELS
TAS65	TAS65216
TAS65	TAS65218
TAS65	TAS65219
TAS66	TAS66001
TAS66	TAS66002
TAS66	TAS66003
TAS66	TAS66004
TAS66	TAS66005





SERIES	POPULAR MODELS
TAS85	TAS85002
TAS85	TAS85002
TAS85	TAS85005
TAS85	TAS85010
TAS85	TAS85020
TAS85	TAS85021
TAS85	TAS85024
TAS85	TAS85028
TAS85	TAS85029
TAS85	TAS85036
TAS85	TAS85038
TAS85	TAS85040
TAS85	TAS85051
TAS85	TAS85052
TAS85	TAS85059
TAS85	TAS85062
TAS85	TAS85076
TAS85	TAS85129
TAS85	TAS85131
TAS85	TAS85134
TAS85	TAS85142
TAS85	TAS85145
TAS85	TAS85147



#### **HF SERIES MODELS**

SERIES	POPULAR MODELS
HF54	HF54017
HF54	HF54042
HF54	HF54050
HF54	HF54053
HF54	HF54059
HF54	HF54060
HF64	HF64076
HF64	HF64077
HF64	HF64107
HF64	HF64122

### ROSS/TRW



#### **HFB SERIES MODELS**

	POPULAR MODELS
SERIES	
HFB52	HFB52001
HFB52	HFB52013
HFB52	HFB52017
HFB52	HFB52023
HFB52	HFB52033
HFB64	HFB64008
HFB64	HFB64022
HFB64	HFB64044
HFB64	HFB64057
HFB64	HFB64058
HFB64	HFB64062
HFB64	HFB64079
HFB64	HFB64080
HFB64	HFB64083
HFB64	HFB64104
HFB64	HFB64105
HFB64	HFB64115
HFB70	HFB70014
HFB70	HFB70022
HFB70	HFB70029
HFB70	HFB70045
HFB70	HFB70063
HFB70	HFB70065
HFB70	HFB70103
HFB70	HFB70107
HFB70	HFB70114
HFB70	HFB70117





#### THP SERIES MODELS

SERIES	POPULAR MODELS
THP45	THP45002
THP60	THP60001
THP60	THP60006
THP60	THP60008
THP60	THP60009
THP60	THP60010
THP60	THP60011

### ROSS/TRW



#### SLAVE GEAR MODELS

SERIES	POPULAR MODELS
RCB52	RCB52001
RCB52	RCB52003
RCB64	RCB64001
RCB64	RCB64008
RCB64	RCB64010
RCB64	RCB64017
RCH45	RCH45001
RCS40	RC540002
RC540 RC540	RCS40002 RCS40003
RCS55	RCS55001
RCS65	RCS65001
RCS65	RCS65002
RCS65	RCS65005
RCS65	RCS65010
RCS65	RCS65012
RCS85	RCS85004







#### **DUAL PISTON & ROTARY VALVE MODELS**

SERIES	POPULAR MODELS
Dual Piston	26041145
Dual Piston	26054323
Dual Piston	7813161
Dual Piston	7813161M
Rotary Valve	5690653
Rotary Valve	5696067
Rotary Valve	5690653HD
Rotary Valve	5696067HD









#### **M-SERIES - SERIES 1 MODELS**

SERIES	POPULAR MODELS
M80	M80SAA1
M80	M80SAD1
M80	M80SAM1
M80	M80SAT1
M80	M80SAW1
M90	M90PAE1
М90	M90PAG1
M90	M90PAS11
M90	M90SAD15
M100	M100PAE1
M100	M100PAG1
M100	M100PAH1
M100	M100PBY1
M100	M100PCL1
M100	M100PCN1
M100	M100PCP1
M100	M100PCR1
M100	M100PDJ1
M100	M100PDL1
M100	M100PDL11
M100	M100PGH11
M100	M100PGK11
M100	M100PHD1
M100	M100PHE1
M100	M100PHU1
M100	М100РЈВ13
M100	M100PJC11
M100	M100PJH12



SERIES	POPULAR MODELS
M100	M100PJJ13
M100	M100PJJ14
M100	M100PLE12
M110	M110PAJ21
M110	M110PBQ11
M110	M110PFA11





#### **M-SERIES - SERIES 3 MODELS**

SERIES	POPULAR MODELS
M100	M100PCL3
M100	M100PGE3
M100	M100PHD3
M100	M100PHE3
M100	M100PJD3
M100	M100PKE3
M100	М100РКНЗ
M100	M100PLX31
M100	M100PMR3
M100	M100PMT3
M100	M100PMX3
M100	M100PNE34
M100	M100PNJ31
M100	M100PPF3
M100	M100PPF31
M100	M100PPG32
M100	М100РРЈЗ
M100	M100PQF3
M100	M100PQS3
M100	M100PQW32
M110	M110PHC3

### SHEPPARD



#### 292 SERIES MODELS

SFRIES     DOPULAR MODELS       292/2925     AHL4       292/2925     BER3       292/2925     BX61       292/2925     SX61       292/2925     DP61       292/2925     EX61       292/2925     SX1       292/2925     SX		
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292/292SBP6292/292SBQ5292/292SBQ6292/292SCA5292/292SCA5292/292SCB5292/292SCB5292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292SCG6292/292	292/292S	SB1
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292/292\$   SCA6     292/292\$   SCB5     292/292\$   SCB6     292/292\$   SCC5     292/292\$   SCC6     292/292\$   SCD6     292/292\$   SCD6     292/292\$   SCD6     292/292\$   SCD6     292/292\$   SCM6	292/292S	SBQ6
292/292S   SCB5     292/292S   SCB6     292/292S   SCC5     292/292S   SCC6     292/292S   SCD6     292/292S   SCD6     292/292S   SCM6     292/292S   SCM6	292/292S	SCA5
292/292\$   SCB6     292/292\$   SCC5     292/292\$   SCC6     292/292\$   SCD6     292/292\$   SCD6     292/292\$   SCM6	292/2925	SCA6
292/292S   SCC5     292/292S   SCC6     292/292S   SCD6     292/292S   SCY6	292/2925	SCB5
292/292\$ SCC6   292/292\$ SCD6   292/292\$ SCY6	292/2925	SCB6
292/292S SCD6   292/292S SCY6	292/2925	SCC5
292/292S SCY6	292/2925	SCC6
	292/2925	SCD6
292/292S SDK6	292/2925	SCY6
	292/2925	SDK6



#### **392 SERIES MODELS**

SERIES	POPULAR MODELS
392/392S	SAL4
392/392S	SAO3
392/392S	SBX6
392/392S	SCT3
392/392S	SFU4
392/392S	SFV4
392/392S	SFZ6
392/392S	SGS4
392/392S	SHA4
392/392S	SHW6

#### 492 SERIES MODELS

SERIES	POPULAR MODELS
492/492S	SAF5
492/492S	SAG5
492/492S	SAY4
492/492S	SFM5
492/492S	SFZ5
492/492S	SHM5





#### **592 SERIES MODELS**

SERIES	POPULAR MODELS
592/592S	SCH5
592/592S	ST5
592/592S	SV5



## 5 Power Sterng Pumps

## **POWER STEERING PUMPS**



5

#### POWER STEERING PUMP MODELS

Hebourn PumpHEI200221Hobourn PumpHEI200241Hobourn PumpHEI200213Hobourn PumpHE205172033Hobourn PumpHE205172033Hobourn PumpHE2051720233Luk Pump200762Luk Pump200756Luk Pump200756Luk Pump20756Luk Pump20756Luk Pump200756Luk Pump200756Luk Pump200756Luk Pump200756Luk Pump200756Luk Pump200756Luk Pump20056Saginaw Pump5420216'00Saginaw Pump5420216'00TRW PumpPEV251615L'01TRW PumpPEV251615L'01TRW PumpPEV251615L'01TRW PumpPEV251615L'02TRW PumpPEV251615L'02		
Hobourn PumpHEI200241Hobourn PumpHEI200281Hobourn PumpHE28927037Hobourn PumpHE2887180273Hobourn PumpIE28857180273Hobourn PumpIE28857180273Luk Pump200691Luk Pump200756Luk Pump207550Luk Pump207556Luk Pump207556Luk Pump207556Luk Pump2007561Luk Pump2007561Luk Pump2007561Luk Pump2007561Luk Pump2007561Luk Pump2007561Saginaw Pump43Saginaw Pump143Saginaw Pump143Saginaw PumpPEV251615101TRW PumpPEV251615101TRW PumpPS252415102TRW PumpPS252415102<	SERIES	
Hobourn PumpHEI200281Hobourn PumpHEI20912031Hobourn PumpHE28897180273Hobourn PumpHE28897180273Luk Pump100541Luk Pump107562Luk Pump107564Luk Pump107558Luk Pump107551Luk Pump107561Luk Pump107561Luk Pump107561Saginaw Pump1032010Saginaw Pump143Saginaw PumpPV251615101TRW PumpPV251615101TRW PumpPV251615101TRW PumpPS25161102TRW PumpPS2516112TRW PumpPS2516112TRW Pump <td></td> <td>HE1200222</td>		HE1200222
Hebourn PumpHE2191220331Hobourn PumpHE2887180271Hobourn PumpHE2887180273Luk Pump200561Luk Pump2007262Luk Pump2007550Luk Pump2007556Luk Pump2007561Luk Pump2007561Luk Pump200830Luk Pump200830Luk Pump200830Luk Pump5420216100Saginaw PumpH3ASaginaw PumpPEV251615L101TRW PumpPEV251615L101TRW PumpPS251615L102TRW PumpPS251615L103TRW PumpPS251615L103TRW PumpPS251615L103TRW PumpPS251615L103TRW PumpPS252158103TRW PumpPS252158103TRW PumpPS252158103TRW PumpPS252158103TRW PumpPS252158105TRW PumpPS252158103TRW PumpPS252158105TRW PumpPS2521		HE1200241
Hebour PumpHE2857180271Hobour PumpHE2857180273Luk Pump2007926Luk Pump20756Luk Pump207556Luk Pump207556Luk Pump207556Luk Pump207556Luk Pump20756Luk Pump20756Luk Pump20756Luk Pump20756Saginaw Pump452016100Saginaw Pump45301010Saginaw PumpPV251615R101TRW PumpPV251615R101TRW PumpP2521615R102TRW PumpP5221615R102TRW Pump <t< td=""><td></td><td></td></t<>		
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Luk Pump210191Luk Pump2107262Luk Pump2107350Luk Pump2107550Luk Pump2107550Luk Pump2107561Luk Pump2107510Luk Pump2107810Saginaw Pump2102100Saginaw Pump143TRW PumpP2251615101TRW PumpP2251615101TRW PumpP2251615101TRW PumpP2251615102TRW PumpP2251615102TRW PumpP2251615103TRW PumpP20510151367123<		
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Luk Pump2107550Luk Pump2107556Luk Pump2107561Luk Pump2107561Luk Pump2108830Luk Pump2108830Saginaw Pump143Saginaw PumpPS225165L101TRW PumpPS225165R101TRW PumpPS25165L102TRW PumpPS25165L103TRW PumpPS25165L103TRW PumpPS25165L103TRW PumpPS25165L103TRW PumpPS25165L103TRW PumpPS252415R102TRW PumpPS252415R102TRW PumpPS252415R102TRW PumpPS252415R103TRW PumpPS252415R105TRW PumpPS252415R105TRW PumpPS252415R105TRW PumpPS252415R105TRW PumpVICHERSTRUMPVickers PumpVICHERSTRUMPVickers PumpVICHERSTRUMPVickers PumpVICHERSTRUMPVickers PumpVICHERSTRUMPVickers PumpVICHERSTRUMPVickers PumpVICHERSTRUMPVickers PumpVICHERSTRUMPZF PumpZFUMPZF PumpZFINGNZF PumpPS75180ZF PumpPS75180 <t< td=""><td>Luk Pump</td><td>2107262</td></t<>	Luk Pump	2107262
Luk Pump207556Luk Pump207578Luk Pump200761Luk Pump20830Saginaw Pump542021600Saginaw Pump143Saginaw PumpPV251615L101TRW PumpPV251615L101TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS251615L102TRW PumpPS252415R103TRW PumpPS25415R103TRW PumpPS25415R103 <t< td=""><td>Luk Pump</td><td>2107546</td></t<>	Luk Pump	2107546
Y     207558       Luk Pump     2107561       Luk Pump     2108830       Luk Pump     2108830       Saginaw Pump     2108830       Saginaw Pump     143       TRW Pump     143       TRW Pump     PEV251615L101       TRW Pump     PEV251615L101       TRW Pump     PS221615R102       TRW Pump     PS251615L102       TRW Pump     PS251615L102       TRW Pump     PS251615L102       TRW Pump     PS252415R103       TRW Pump     VIONFIDST38C5H2       Vickers Pump     VIONFIDST38C5H2       Vickers Pump     VIONFIDST38C5H2       Vickers Pump     VIONFIDST38C6H22       Vickers Pump </td <td>Luk Pump</td> <td>2107550</td>	Luk Pump	2107550
Luk Pump207561Luk Pump208830Luk Pump542016100Saginaw PumpA143Saginaw PumpAPV251615101TRW PumpAPV251615101TRW PumpAPV251615101TRW PumpAPV251615102TRW PumpAPV251615102TRW PumpAPV251615102TRW PumpAPV251615102TRW PumpAPV251615102TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV251615103TRW PumpAPV26181503TRW PumpAPV26181380512TRW PumpAPV26191380512Vickers PumpAV00F1973805142Vickers PumpAV00F1973805142Vickers PumpAPV261913807142Vickers PumpAPV261913807142Vickers PumpAPV261913807142Vickers PumpAPV261913807142Vickers PumpAPV261913807142Vickers PumpAPV261913807142Vickers PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142Zi PumpAPV261913807142	Luk Pump	2107556
Luk Pump208830Luk Pump5420216100Saginaw Pump143Saginaw Pump143ATRW PumpPEV251615L101TRW PumpPEV251615R101TRW PumpPS221615R102TRW PumpPS221615R102TRW PumpPS251615L102TRW PumpPS252415L103TRW PumpPS252415R102TRW PumpPS252415R102TRW PumpPS252415R102TRW PumpPS252415R102TRW PumpPS252415R105TRW PumpPS252415R105TRW PumpPS252416R105TRW PumpPS282416R105TRW PumpPS282416R105Vickers PumpPS282416R105Vickers PumpPS282416R105Vickers PumpV10F1P5738C5H2Vickers PumpV20F1P1B38C7H22Vickers PumpV20F1P1B38C7H22Vickers PumpV20F1P1B38C6H22Vickers PumpV20F	Luk Pump	2107558
Luk Pump5420216100Saginaw Pump143Saginaw Pump143ATRW PumpPV251615101TRW PumpPV251615101TRW PumpPS21615102TRW PumpPS21615102TRW PumpPS21615102TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS2824168106TRW PumpPS2824168106TRW PumpPS2824168106TRW PumpPS2824168106Vickers PumpV10FIP5738C5H20Vickers PumpV10FIP5738C5H20Vickers PumpPS2F11358C7H22Vickers PumpPS2F11	Luk Pump	2107561
Saginaw Pump143Saginaw Pump143ATRW PumpPEV251615L101TRW PumpPEV251615R101TRW PumpPS221615R102TRW PumpPS221615L102TRW PumpPS252415L103TRW PumpPS252415R102TRW PumpPS252415R102Vickers PumpPS252415R102Vickers PumpPS252415R102Vickers PumpVIOFIPS738C5H20Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpVIOFIPI38C6H22Vickers PumpPS19938C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22Vickers PumpPIOFIPI38C6H22 <tr< td=""><td>Luk Pump</td><td>2108830</td></tr<>	Luk Pump	2108830
Saginaw Pump143ATRW PumpPEV251615101TRW PumpPEV251615101TRW PumpPS251615102TRW PumpPS251615102TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415102TRW PumpPS252415103TRW PumpPS252415102TRW PumpPS252415103TRW PumpPS252415102TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103TRW PumpPS252415103Vickers PumpPS252415103Vickers PumpPS252415103Vickers PumpPS252415103Vickers PumpPS252415103Vickers PumpPS252415103Vickers PumpPS252415103Vickers PumpPS252415103Vickers PumpPS2524151033Vickers PumpPS252415103Vickers PumpPS252415103ZF PumpPS252415103ZF PumpPS252415103ZF PumpPS252415103ZF PumpPS252415103ZF PumpPS252415103ZF PumpPS252415103ZF PumpPS25415103ZF PumpPS25415103ZF PumpPS25415103ZF PumpPS25415103ZF PumpPS25415103ZF PumpPS15174ZF PumpPS15174ZF PumpPS15174ZF PumpPS15174ZF	Luk Pump	5420216100
Tew Pump     PEV251615L101       TRW Pump     PEV251615R101       TRW Pump     PS221615R102       TRW Pump     PS221615R102       TRW Pump     PS251615L102       TRW Pump     PS252415L103       TRW Pump     PS252415R102       TRW Pump     PS252415R102       TRW Pump     PS252415R105       Vickers Pump     V10FIP6P38C5H20       Vickers Pump     V10FIP6P38C5H20       Vickers Pump     V20FID1S38C7H22       Vickers Pump     V20FID1S38C7H22       Vickers Pump     V20FID1S38C6H22       Vickers Pump     V20FID19T38C6H22       Vickers Pump     V20FID1T38C7H20       Vickers Pump     V20FID1T38C7H20       Vickers Pump     V20FID1T38C7H22       Vickers Pump     V20FID1738C7H22       Vickers Pump     V20NFID1T38C7H22       Vickers Pump     V20NFID1T38C7H22       Vickers Pump     V20NFID1T38C7H22 <td>Saginaw Pump</td> <td>143</td>	Saginaw Pump	143
TRV PumpPEV251615R101TRW PumpPS22161SR102TRW PumpPS25161SL102TRW PumpPS252415L103TRW PumpPS25241SR102TRW PumpPS28241SR105TRW PumpPS28241SR105TRW PumpPS282416R105TRW PumpPS282416R106TRW PumpPS28241SR102Vickers PumpV10F1P673CSH20Vickers PumpV10F1P673CSH20Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C6H22Vickers PumpV20F1P1938C6H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22Vickers PumpV20F1D133C7H22ZF PumpF7494109ZF PumpF7495181ZF PumpF7495180ZF PumpF7495180	Saginaw Pump	143A
TRW PumpPS221615R102TRW PumpPS25615L102TRW PumpPS252415L103TRW PumpPS252415R102TRW PumpPS282416R105TRW PumpPS282416R105TRW PumpPS282416R105TRW PumpV10FIP6P38C5H20Vickers PumpV10FIP6P38C5H20Vickers PumpV10FIP5138C5H2Vickers PumpV20FID1138C7H22Vickers PumpV20FID1938C6H22Vickers PumpV20FIP1938C6H22Vickers PumpV20FIP1938C6H22Vickers PumpV20FID1382C7H20Vickers PumpV20FID1382C7H20ZF PumpF20M20ZF PumpF20M20	TRW Pump	PEV251615L101
TRW PumpPS251615102TRW PumpPS252415103TRW PumpPS252415R102TRW PumpPS282415R105TRW PumpPS282416R105TRW PumpPS282416R106TRW PumpV10F19783C5H20Vickers PumpV10F1ST38C5H20Vickers PumpV10F1ST38C5H20Vickers PumpV20F1D1138C7H22Vickers PumpV20F1D1138C7H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20Vickers PumpV20F1D1738C7H20ZF PumpF249409ZF PumpF24	TRW Pump	PEV251615R101
TRW PumpPS252415L103TRW PumpPS252415R102TRW PumpPS282415R105TRW PumpPS282416R105TRW PumpPS282416R106Vickers PumpV10F1P6P38C5H20Vickers PumpV10F1S5T38C5H20Vickers PumpV20F1D1IS38C7H22Vickers PumpV20F1D1S38C7H22Vickers PumpV20F1D1S38C6H22Vickers PumpV20F1D1F38C6H20Vickers PumpV20F1D1F38C6H20Vickers PumpV20F1D1F38C6H22Vickers PumpV20F1D1T38C7H20Vickers PumpV20F1D1T38C7H20Vickers PumpV20F1D1T38C7H20Vickers PumpV20F1D1T38C7H20Vickers PumpV20F1D1T38C7H20Vickers PumpV20NF1D1T38C7H20Vickers PumpV20NF1D1T38C7H20Vickers PumpV20NF1D1T38C7H20ZF PumpF4094109ZF PumpF4094109ZF PumpF4094109ZF PumpF67955179ZF PumpF67955180ZF PumpF67955181	TRW Pump	PS221615R102
TRW PumpPS252415R102TRW PumpPS282415R105TRW PumpPS282416R105TRW PumpPS282416R106Vickers PumpV10F1P6P38C5H20Vickers PumpV10NF1S5T38C5H2Vickers PumpV10NF1S5T38C5H2Vickers PumpV20F1D1338C7H22Vickers PumpV20F1D1338C6H22Vickers PumpV20F1D1338C6H22Vickers PumpV20F1D1338C6H22Vickers PumpV20F1D1338C6H22Vickers PumpV20F1D1738C6H22Vickers PumpV20NF1D1T38C7H22Vickers PumpV20NF1D1T38C7H2Vickers PumpV20NF1D1T38C7H2	TRW Pump	PS251615L102
TRW PumpPS282415R105TRW PumpPS282416R105TRW PumpPS282416R106Vickers PumpV10F196738C5H20Vickers PumpV10NF1S5T38C5H2Vickers PumpV20F1D11338C7H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20F1D1938C6H22Vickers PumpV20NF1D1738C7H20Vickers PumpV20NF1D1738C6H22Vickers PumpV20NF1D1738C6H22Vickers PumpV20NF1D1738C6H22ZF PumpF4794109ZF PumpF4794109ZF PumpF7951810ZF PumpF795180ZF PumpF795180ZF PumpF795181ZF PumpF795181	TRW Pump	PS252415L103
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TRW PumpPS282416R106Vickers PumpVi0FIP6P38C5H20Vickers PumpVi0NFIS5T38C5H2Vickers PumpV20FID1IS38C7H22Vickers PumpV20FIP1938C6H22Vickers PumpV20FIP1938C6H22Vickers PumpV20FIP1938C6H22Vickers PumpV20FID1IT38C7H20Vickers PumpV20FID1T38C7H20Vickers PumpV20FID1T38C7H20Vickers PumpV20FID1T38C7H22Vickers PumpV20NFID1T38C7H22Vickers PumpV20NFID1T38C7H22Vickers PumpV20NFID1T38C7H22Vickers PumpV20NFID1T38C7H22ZF PumpF04995134(AZF PumpF04995199ZF PumpF04995199ZF PumpF04995199ZF PumpF049951981	TRW Pump	PS282415R105
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Vickers Pump     V10NF1SST38C5H       Vickers Pump     V20F1D1IS38C7H22       Vickers Pump     V20F1D9S38C6H22       Vickers Pump     V20F1D1938C6H20       Vickers Pump     V20F1P13P38C7H20       Vickers Pump     V20F1P1938C6H22       Vickers Pump     V20F1P938C6H22       Vickers Pump     V20F1P938C6H22       Vickers Pump     V20NF1D11T38C7H22       Vickers Pump     V20NF1D11T38C7H22       Vickers Pump     V20NF1D9T38C6H22       Vickers Pump     V20NF1D9T38C6H22       ZF Pump     F07495134C       ZF Pump     F07495134C       ZF Pump     F07495180       ZF Pump     F07495180       ZF Pump     F07495180	TRW Pump	PS282416R106
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Vickers PumpV20F1D9S38C6H22Vickers PumpV20F1P178C6H20Vickers PumpV20F1P13P38C7H20Vickers PumpV20F1P978C6H22Vickers PumpV20F1S9S38C6H22Vickers PumpV20F1D11T38C7H22Vickers PumpV20NF1D11T38C7H22Vickers PumpV20NF1D9T38C6H22ZF PumpF34955344ZF PumpF3795179ZF PumpF3795179ZF PumpF3795180ZF PumpF3795181	Vickers Pump	V10NF1S5T38C5H
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ZF Pump     7677955180       ZF Pump     7677955181	ZF Pump	7674974109
ZF Pump 7677955181	ZF Pump	7677955179
	ZF Pump	7677955180
	ZF Pump	7677955181
ZF Pump 7677955187	ZF Pump	7677955187



#### POWER STEERING PUMP MODELS

SERIES	POPULAR MODELS
ZF Pump	7677974106
ZF Pump	7685955708
ZF Pump	7687955702
ZF Pump	7688955506





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#### WARRANTY

1-YEAR WARRANTY	
DEALER INSTALL	OVER THE COUNTER
Parts and Labor	Parts only

Mascot Truck Parts, Alliance's remanufacturing partner, warrants to all customers that Mascot rebuilt steering gears and pumps will be free of defects in material and workmanship for a period of 12 full months, unlimited mileage, with the following conditions and exclusions:

- Warranty covers repair or replacement of defective item
- Warranty does not extend beyond the original expiry date and is not transferable from the first user/owner
- This warranty is in lieu of and excludes all other warranties, expressed or implied

#### WARRANTY EXCLUSIONS

- Warranty does not cover operator negligence, misuse, neglect, accident, improper installation or disassembly
- · Warranty does not cover installation errors, downtime, towing or unauthorized repairs
- Warranty is void if unit shows evidence of excessive heat, improper, fluid in system, and/or contamination in the system
- Action to dismantle or alter a unit that is suspect of a warranty adjustment, without written approval, voids all warranties

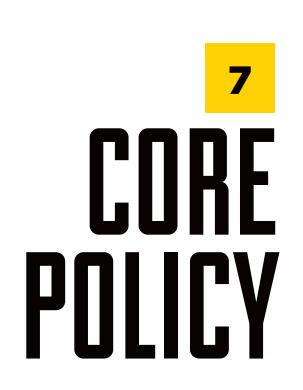
#### **DURING INSTALLATION**

• Units are supplied dry-fill with lubricant as specified by vehicle manufacturer

#### WARRANTY PROCESS

At the time of concern, customer must call Mascot Customer Care for technical assistance and real-time review. An attempt to diagnose and determine responsibility will occur immediately. If determination is warrantable, the customer will be issued a Warranty Return Authorization Identification (WRAID) and assist in replacement. Any return without a WRAID will void the warranty. Replacement of any failed product with a competitor product will void any warranty.







#### VISUAL CORE INSPECTION POLICY

The visual core inspection policy is designed to allow determinations about the value of the core credit to be expected.

All core returns are prepaid and require return paperwork. Return paperwork is emailed at the time of order to the designated person and must be included with the core shipment. This paperwork includes the pre-paid freight information needed to schedule the shipment. Freight is prepaid to Mascot Reman Center, Plainfield, IN.

All Alliance dealers are asked to consolidate core return shipments in the most efficient and cost-effective manner possible. Consolidating into shipments of 800 lbs. or more can reduce costs substantially and allow more competitive prices.

Core eligibility is 12 months from date of purchase. Call Customer Care at 1-800-668-5560 with questions.

A basic overview of the core policy is provided below. Read the entire price list for core policy and warranty details.

#### STEERING GEAR VISUAL INSPECTION GUIDELINES

DAMAGE INSPECTION	EXPECTED CORE VALUE
Oil not drained from core	\$50
Pitman arm not removed	\$50
Torch/Weld damage on gear	0%
Excessive corrosion on gear	0%
Output shaft cracked or twisted	0%
Competitive or non-program gear	0%
Disassembled core	0%
Visible crack in housing	0%
Welding to the housing	0%
Twisted sector shaft splines	0%
Frozen input/output shaft	0%
Incomplete power steering pump	0%

#### STEERING PUMP VISUAL INSPECTION GUIDELINES

DAMAGE INSPECTION	EXPECTED CORE VALUE
Competitive or non-program core	0%
Disassembled core	O%
Incomplete steering pump	0%



# FREIGHT & RETURN Policies

#### FREIGHT POLICY

#### **United States**

Freight is prepaid for all steering gears with a minimum quantity of three units.

#### Canada

Freight is prepaid and added for all steering gear on all orders filled from the facing stocking locations. Customer may request shipping via a selected carrier – account number must be provided at time of order.

Freight is prepaid on all orders of five or more, filled from any other location other than the customer's nearest stocking location.

#### **RETURN POLICY**

#### **United States**

Returns are allowed with off-setting order and approval of Customer Care with issuance of Mascot RGA. Customer is responsible for freight to Plainfield, IN. Returns are subject to a restocking charge.

#### Canada

Returns are allowed with off-setting orders and approval of Customer Care with issuance of Mascot RGA. Customer is responsible for freight to Mississauga, ON. Returns are subject to a restocking charge.





- FIND YOUR NEAREST LOCATION AT ALLIANCETRUCKPARTS.COM -









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